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1 **ORIGINAL ARTICLE**

Surgical robots for SPL and NOTES: a review 2

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Abstract

8 Introduction: Single port laparoscopy (SPL) and natural orifice transluminal endoscopic surgery (NOTES) are next-0 generation minimally invasive surgery (MIS) procedures which could further reduce patient trauma. Robotic assistance 10 shows great potential in providing augmented motion precision and manipulation dexterity. This article reviews the robotic 11 systems recently developed for SPL and NOTES. Material and methods: A literature search was conducted based on 12 Science Citation Index, Engineering Index, Medline, and PubMed databases. Results: Eleven robotic systems for SPL and six 13 robotic systems for NOTES were identified. Structures and performances of these systems were reported. Special attention was 14 directed to the systems using continuum mechanisms. Discussion and conclusion: Regarding the structure aspect, the 15 reviewed systems for SPL and NOTES all deploy a vision unit and at least two manipulation arms for surgical interventions 16 through an access channel. To date, the smallest diameter of such a channel is so far 12 mm. Regarding the functionality aspect, 17only a few systems demonstrated results promising enough for animal or clinical studies in the near future. Surgical robots 18 using dual continuum mechanisms achieved both design compactness and functional versatility. The characteristics suggest 19 that the use of continuum mechanisms is worth exploring through future developments of surgical robots.

20 Key words: continuum mechanism, NOTES, SPL, surgical robots

Introduction 21

22 Benefiting patients with reduced trauma and improved 23 recovery, multi-port laparoscopy has prevailed since its 24 introduction (1). On the other hand it also brings 25 difficulties to surgeons, such as reduced distal dexterity, 26 reversed hand-eye coordination, limited visualization, 27 affected tactile sensing, etc. Many surgical robots were 28 hence developed to enhance surgeons with these hin-29 dered capabilities (2). Among the existing systems for 30 multi-port laparoscopy, the da Vinci robot (Intuitive 31 Surgical Inc., Sunnyvale, CA, USA) is currently 32 applied clinically to a wide spectrum of procedures. 33 The Intuitive Surgical, Inc. has built its dominance via its solid intellectual holdings (3). 34

> On the way to less invasiveness, new surgical paradigms such as single port laparoscopy (SPL) and natural orifice transluminal endoscopic surgery (NOTES)

have been introduced. NOTES uses only natural orifices to access surgical sites through a long and curved endoscope (4). But its adoption is limited due to the challenges in tool instrumentation (5). On the other hand, SPL uses one skin incision for surgical interventions, generating better surgical outcomes than traditional multi-port laparoscopy (6) as well as receiving fair adoption enabled by the newly developed manual tools. However, substantial training is necessary for surgeons to master the manipulation skills due to the mirrored and crossed hand-eye coordination.

To address the challenges associated with manual operations, quite a few robotic systems were developed for SPL and NOTES. These robots follow different design topology and possess various features and functionalities. But they also share some similar characteristics. Most of the robots can be deployed inside a sheath through a single channel (a laparoscopic access port or

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an endoscope) to surgical sites (Figure 1). A vision unit and two manipulation arms can then be inserted for visualization and surgical interventions. Key specifications of the robots for SPL and NOTES include the diameter of the access port and performance of their manipulation arms.

62 A surgical robot with a smaller sheath could lead to 63 less invasiveness. A smaller sheath could also ease the 64 system's deployment through the narrow and curved 65 natural orifices during NOTES. On the other hand, 66 the performance of the manipulation arms of a sur-67 gical robot could be characterized by the distal dex-68 terity and payload capability of the arm. Although the 69 definition of distal dexterity of a surgical manipulation 70 arm has not been well established, roughly speaking it 71 refers to the capability of the arm to move and orient a 72 surgical end effector. The degree of freedom (DoF) 73 configuration and dimensions of the arm directly 74 affect its distal dexterity. It could be very difficult 75 to miniaturize a manipulation arm with high distal 76 dexterity and high payload capability. Hence it is 77 always a challenge for the designer to minimize the 78 diameter of the system sheath and to maximize the 79 performance of the manipulation arm.

This study reviews the development statuses of the state-of-the-art surgical robots for SPL and NOTES. By listing and comparing the system configurations, key specifications and major milestones of these surgical robots, this study attempts to summarize the characteristics, point out the specific design advantages, and provide technical suggestions for the future development of surgical robots for SPL and NOTES.

88 Material and methods

A literature search based on Science Citation Index,
Engineering Index, Medline, and PubMed databases
for English language publications from 2004 to



Figure 1. A common configuration adapted by most of the SPL/ NOTES robots

2014 was carried out. Conference proceedings and web pages of medical product suppliers were also consulted. Key words used for the search include single port/incision/site, robot, laparoscopy, NOTES, natural orifice, endoscopy, etc. 92

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After screening more than 3000 hits that showed up, about 80 papers were identified to be relevant. These papers deal with the development of eleven robotic systems for SPL and six robotic systems for NOTES. Since many papers only report incremental developments of these systems, only one or two representative or conclusive papers were cited for each system in this study.

This review is limited to completed robotic systems for SPL and NOTES. There are many papers about the development of an individual module or a single enabling technology which could be applied in a SPL/ NOTES robot. These papers are not included.

Results

Eleven robotic systems for SPL and six robotic systems for NOTES are reviewed. The system configurations, key specifications and major milestones are listed and compared. Particularly, the system performances, including the DoF arrangement, distal dexterity and payload capabilities, are emphasized. With a high distal dexterity, the system's manipulation arms can move and orient different surgical end effectors freely. With a high payload capability, the arms can generate enough forces for different surgical tasks such as organ lifting, tissue peeling, suturing, or knot-tying.

The diameter of the system sheath is a critical parameter. With a bigger diameter, more dexterous and more powerful manipulation arms and a better vision unit (e.g., with HD camera chips) could be integrated. The SPL/NOTES robots are hence reviewed in a sequence with descending sheath diameters (Table 1).

Specific attention is directed to a SPL robot and a NOTES robot using continuum mechanisms. The diameters are among the smallest while the functionalities of the system are well demonstrated. In order to reveal why such systems could achieve both functional versatility and design compactness, the dual continuum mechanism, which was used in both systems, is also described.

Robotic systems for SPL

SAIT (Samsung Advanced Institute of Technology,138Gyeonggi-do, Korea) developed a surgical robot for139single-incision laparoscopic surgery (SILS) (7,8). The140robot could be deployed through a single incision less141than 50 mm. It is composed of two \emptyset 8 mm manipulation142

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Procedure	System or developer	Year	Main mechanism in the arms	Arm size (mm)	Port size (mm)	Arm DoFs	Payload
SPL	SAIT (Samsung Advanced Institute of Technology) (7,8)	2014	Articulated elbow pitch structure with RCM	Ø8	<∅50	9	> 10N
SPL	The VeSPA instruments (9)	2010	da Vinci Si EndoWrist instruments with semi-rigid shafts	-	Ø35	-	-
SPL	The SPRINT robot (10,11)	2013	Embedded motors with gears	Ø18	Ø30	6	5N
SPL	Sekiguchi et al. (12)	2010	Double screw drive mechanism	Ø8	Ø30	5	-
SPL	Kobayashi et al. (14)	2014	Double screw drive mechanism	Ø8	Ø25	6	
SPL	Lee, Choi and Yi (15)	2012	Stackable 4-bar linkage	-	Ø25	5	-
SPL	The SPORT system (16)	2013	-	-	Ø25	8	> 3.25N
SPL	The da Vinci SP System (17)	2014	-	-	Ø25	7	-
SPL	Shin and Kwon (18)	2013	Cable driven revolute joints and links	Ø8	$\gg \emptyset 16$	6	> 7.5N
SPL	The IREP robot (19,20)	2013	Continuum structure	Ø6.4	Ø15	7	-
SPL	The SURS robot (21,22)	2014	Dual continuum mechanism	Ø6.35	Ø12	6	2N
NOTES	Phee et al. (23,24)	2008	Revolute joints and links	Ø7	Ø22	4	3N
NOTES	The ViaCath system (25)	2007	Cable driven joints and links	Ø7.2	Ø19	6	0.5 N
NOTES	Lehman et al. (26)	2009	Embedded motors and linkages	14×17	14×17	3	-
NOTES	Harada et al. (27)	2009	Motor embedded modules	Ø15.4	Ø15.4	-	-
NOTES	Tortora et al. (28,29)	2013	Embedded motors and gears	Ø12	Ø14	4	0.65N
NOTES	Zhao et al. (30)	2013	Dual continuum mechanism	About Ø5	Ø12	5	2N

Table 1. Existing state-of-the-art SPL/NOTES robots

arms and one \emptyset 15 mm laparoscope. The articulated arm 143 144 adopts an elbow-pitch structure and has six DoFs (Figure 2a). Each arm is attached to a 3-DoF conically 145 146 147 148 149 150 151 also mentioned.

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shaped Remote Center of Motion (RCM) mechanism and the arm can be exchanged during a surgery. Peg transfer, suturing and knot-tying were successfully performed. A payload test showed that the arm is able to lift a 1-kg weight. In-vivo animal trials were SAIT might just be a recent player in the field of

153 surgical robots. The dominating one is still Intuitive Surgical Inc. The company introduced the VeSPA 154 155 instrument to be used with the da Vinci surgical robot (9). The typical setup involves a \emptyset 35 mm multichan-156 157 nel port, one laparoscope, one assistant instrument and two VeSPA instruments. Compatibility with a 158 159 standard da Vinci robot limits the capabilities of the VeSPA tool. The company later announced the da 160 Vinci SP system that is described later in this chapter. 161

Among the research prototypes, Picciagallo et al. (10,11) constructed the SPRINT (Single-Port lapaRoscopy bImaNual roboT) robot for SPL (Figure 2b). The robot comprises two 6-DoF arms that can be individually inserted and removed through a \emptyset 30 mm port. Within each \emptyset 18 mm arm, four DoFs are actuated by onboard servomotors with bevel gears and two proximal DoFs actuated by external motors. A payload capability of 5N is achieved for each arm. The robot was able to perform surgical tasks such as pick-and-place, or suturing.

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Research for SPL robots takes place not only in Europe but also in Asia. Sekiguchi et al. (12) developed a robotic system for SPL. The sheath has an outer diameter of 30 mm. A flexible endoscope, a Ø6 mm 3-DoF manipulation arm for cautery, and a Ø8 mm 5-DoF manipulation arm for gripping are integrated. A double-screw-drive mechanism (13), which consists of parallel screws and universal joints,





Figure 2. Robotic systems for SPL: (A) The robot developed by Choi et al., (B) the SPRINT robot, (C) the robot developed by Kobayashi et al., (D) The SPORT system, (E) the da Vince SP system, (F) the IREP robot

was applied in the arm designs. Flexible shafts were 181 182 used to transmit the motion from the servomotors to the distal joints. Kobayashi et al. advanced this 183 184 research by developing an updated version of this 185 robot (14). The diameter of the sheath was reduced 186 to 25 mm and both manipulation arms possess six 187 DoFs and a diameter of 8 mm (Figure 2c). The entire system can also be positioned by an external manip-188 189 ulator that serves as a RCM mechanism. Function-190 ality of the robot was validated through target 191 approaching and tissue resection under *in-vitro* and in-vivo conditions. Some problems were identified 192 193 during the in-vivo tests, such as limited field of view, poor imaging quality, insufficient arm motion 194 195 ranges, etc. Lee et al. also developed a research-196 oriented SPL robot using stackable four-bar linkages 197 (15). The prototype with two 5-DoF manipulation 198 arms could be inserted through a $\emptyset 25 \text{ mm port.}$

199The sheath diameter of 25 mm seems to reach a200balance point between the acceptable incision size201suggested by surgeons and the challenges of system202integration and realization. Not only the aforemen-203tioned research prototypes but also the commercial204prototypes described below adopt this sheath size. The205SPORTTM (Single Port Orifice Robotic Technology)

surgical system was developed by Titan Medical Inc. (Toronto, Ontario, Canada) (16). The system can be deployed through a \emptyset 25 mm incision with a 3D vision system and two multi-articulating instruments (Figure 2d). Each manipulation arm has seven DoFs with a payload capability > 3.25N. Functionality of the system was demonstrated by several tasks including resecting tissue, peeling a grape, threading a needle and passing small beads. Intuitive Surgical Inc. also introduced the da Vinci SP Surgical System for Urology (17). The robot delivers a 3D camera and three EndoWrist SP instruments through its 25 mm sheath (Figure 2e). Each of the EndoWrist SP instruments has seven DoFs.

In academia, researchers keep trying to reduce the required port diameter while maintaining good performance. Shin and Kwon developed a $\emptyset 8 \text{ mm } 6\text{-DoF}$ surgical manipulation arm with a payload capability of >7.5N (18). The arm consists of cable actuation and revolute joints. However, an access port with a diameter much bigger than 16 mm might be needed to form a SPL robot using this arm.

Considerable reduction in the sheath diameter was only achieved when continuum mechanisms were used in the robot design. The examples include the



Figure 3. System descriptions of the SURS robot: (A) The folded configuration, (B) the unfolded working configuration, (C) the manipulation arm, (D) pick-and-place, (E) knot-tying, (F) grape skin peeling, and (G) tissue resection.

IREP (Insertable Robotic Effector Platform) robot developed by Ding et al. (19,20) and the SURS (SJTU Unfoldable Robotic System) robot developed by Xu et al. (21,22) for SPL. The IREP robot with a stereo vision unit and two manipulation arms can be deployed into the abdomen through a \emptyset 15 mm port (Figure 2f). The \emptyset 6.4 mm 7-DoF arm is comprised of a 4-DoF two-segment continuum structure, a 2-DoF parallelogram mechanism, a 1-DoF distal wrist, and a gripper. Peg transfer and knot tying were successfully carried out using the IREP robot.

The SUSR robot needs an even smaller access port $(\emptyset 12 \text{ mm})$ for its deployment. After being positioned by a 6-DoF industrial robot as a RCM mechanism, it can be inserted into the abdomen in its folded configuration (Figure 3a). Then it can unfold itself into a working configuration with a stereo vision unit and two manipulation arms (Figure 3b). The vision unit consists of a camera head and a two-segment continuum camera arm with ten light-emitting diodes (LEDs) integrated for illumination.

Each of the 6-DoF exchangeable manipulation arms is comprised of a distal structure and a proximal structure (Figure 3c). The distal structure consists of a two-segment continuum structure and a gripper. The gripper can also be replaced by a unipolar electrical cautery spatula to achieve tissue resection. Each continuum segment has a 2-DoF bending and 1-DoF extension/compression. The proximal structure is actuated to mobilize the distal structure. Here a specific type of continuum mechanism, the dual continuum mechanism (DCM), is applied in the design. The DCM improves the mechanical properties of the structure but maintains its actuation simplicity. A detailed description of the DCM is presented later. The arm can lift a weight of 200 grams. The SURS was teleoperated to accomplish various surgical tasks, such as pick-and place (Figure 3d), knot-tying (Figure 3e), grape skin peeling (Figure 3f) and tissue resection (Figure 3g). 257

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Robotic system for NOTES

Unlike the SPL robots among which commercial prototypes have emerged, the NOTES robots are still all research prototypes.

In an early development Phee et al. presented a dual-arm endoscopic robot for polypectomy on the gastric wall (23,24). Two prototypes were constructed in this effort. The second one has an endoscopic sheath with a diameter of 22 mm (Figure 4a). Each manipulation arm has four DoFs. By reducing the

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Figure 4. Robotic systems for NOTES: (A) The robot developed by Phee et al., (B) the ViaCath tsystem, (C) the robot developed by Leman et al., (D) the robot developed by Tortora et al.

length of the arm (from 60 mm to 41.7 mm) and the
number of DoFs (from 6 to 4), the maximal force
output of the arm was improved from 1N to 3N.
Dissection of stomach mucosa on a porcine model
was performed.

286 Almost during the same period of time, 287 Abbott et al. developed the ViaCath system for 288 NOTES (25). The ViaCath uses a Ø19 mm overtube for its insertion through the GI tract. Two Ø7.2 mm 289 290 wire-actuated manipulation arms were included 291 (Figure 4b). Each arm has eight DoFs with an end 292 effector. The payload of the arm is only 0.5N with a 293 tool stiffness of 1.15 deg/mNm. Lehman et al. devel-294 oped an *in-vivo* robot which can be magnetically 295 anchored to the abdominal wall (26) to perform 296 cholecystectomy (Figure 4c). The robot consists of a central "body" and two 3-DoF arms. The cross 297 298 section of the robot is 14×17 mm. Non-survivable 299 animal studies demonstrated the feasibility of 300 performing a NOTES cholecystectomy. However, problems were encountered using the robot, such 301 302 as inefficient magnetic holding forces and mechanical 303 failures of the joints.

304Harada et al. introduced a reconfigurable modular305robot for NOTES (27), which consists of 12 structural306modules. Each module has a diameter of 15.4 mm and307two DoFs. The modules could be assembled *in-vivo* for

surgical intervention. A more compact and completed version of this robot was recently constructed (28,29). A \emptyset 14 mm trans-abdominal anchoring frame with embedded magnets shall be deployed first as a base. And then the \emptyset 12 mm modules could be inserted transorally and reconfigured to form a 2-DoF imaging unit, a 4-DoF manipulation arm and a 2-DoF gripper unit (Figure 4d). The 4-DoF manipulation arm could generate 0.65N tip force.

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Continuum mechanisms are also applied in the design of a NOTES robot. Zhao et al. developed a continuum robotic testbed to characterize enabling features for NOTES (30). The surgical testbed has an endoscopic sheath with an outer diameter of 12 mm (Figure 5a). Two exchangeable continuum manipulation arms and a vision unit can be deployed to form a working configuration (Figure 5b). The cross section of the sheath (Figure 5c) is fully used by the noncircular cross sections of the camera unit and the manipulation arms. Each arm consists of a distal structure and a proximal structure (Figure 5d). The distal structure consists of a 5-DoF continuum manipulation arm and a gripper. The proximal structure is actuated so as to actuate the distal structure. The arm is exchangeable with a maximal payload capability of 200 grams. Particularly, the arm is equipped with a pre-curved suture made from super-elastic nitinol. While housed

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Figure 5. System description of the NOTES robot developed by Zhao et al: (A) The folded configuration, (B) the working configuration, (C) layout of the cross section, (D) the manipulation arm, (E) tissue penetration on a silicone phantom, and (F) tissue penetration on a porcine model

335 inside the arm, the suture is forced straight. Once 336 pushed out, the suture bends back to its original circular 337 shape and creates a circular penetrating path in the 338 tissue. Tissue penetration experiments were carried out 339 on a silicon phantom (Figure 5e), then on a porcine 340 stomach (Figure 5f) to verify this idea. The results showed that the use of a pre-curved suture could achieve 341 342 tissue penetration without incorporating a distal rotary 343 wrist for the manipulation arm.

> The existing state-of-the-art SPL/NOTES robots are summarized in Table 1.

Dual continuum mechanism

Among the reviewed robotic systems, the SURS robot for SPL (21,22) and the endoscopic robotic testbed for NOTES (30) possess the smallest sheath diameter. Versatile functionalities are also well demonstrated by the two systems. Both systems used the dual continuum mechanisms (DCM) to form their manipulation arms.

A generic DCM (Figure 6a) consists of the DS-1 (distal segment #1), the DS-2 (distal segment #2) (Figure 6b), the PS-1 (proximal segment #1), the



Figure 6. (A) The dual continuum mechanism with (B) the distal segments and (C) the proximal segments; (D) the actuation structure, (E) the dual continuum mechanism assembled into the actuation structure



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356 PS-2 (proximal segment #2) (Figure 6c) and a set of 357 rigid guiding cannulae (31). The DS-1 consists of a 358 base ring, a few spacer rings, an end ring, and several 359 backbones that are super-elastic nitinol rods. The 360 DS-1, the DS-2, the PS-1 and the PS-2 are structurally similar. A backbone of the DS-1 is connected to 361 362 the end ring, routed through the guiding cannulae, 363 and connected to the end ring of the PS-1. The 364 backbone arrangement in the DS-1 is similar and 365 scaled to that in the PS-1 so that bending of the 366 PS-1 would bend the DS-1 in the opposite direction; 367 a length change of the PS-1 leads to the opposite length change of the DS-1. The PS-2 drives the 368 369 DS-2 in a similar way.

Arrangement of the guiding cannulae doesn't have to be similar to that of the backbones, as long as the cannulae could provide rigid and smooth channels for the backbones. This feature enables the compact integration of the DCMs in the surgical robotic systems in which thin, long and even curved channels are usually used for deployment of surgical tools.

The DCM can be assembled into an actuation structure (Figure 6d and Figure 6e) that consists of the AS-1 (actuation segment #1) and the AS-2 (actuation segment #2). The AS-1 and the AS-2 are bent, extended and compressed by simultaneous push-pull actuation of its backbones. Actuation of the AS-1 and the AS-2 drives the PS-1 and the PS-2 so as to drive the DS-1 and the DS-2.

385 The DCM introduces a nice feature of actuation modularity. The DS-1 and the DS-2 could be 386 387 designed for different lengths, different sizes, and/or with different end effectors attached. As long as the 388 389 matching PS-1 and PS-2 could be fitted to the actu-390 ation structure, the DCM can always be actuated. 391 What's more, the DCM is a purely mechanical struc-392 ture which could be easily sterilized after being dis-393 assembled from the actuation structure. The DCM's 394 mechanical properties can also be adjusted freely for 395 different procedures by adjusting the number and 396 arrangement of the backbones. The actuation always remains the same due to its actuation modularity. 397

398 Discussion and conclusion

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This study reviews the development statuses and the
clinical readiness of the state-of-the-art surgical robots
for SPL and NOTES.

402The reviewed robotic systems have to be deployed403to surgical sites inside a sheath through an access port.404Hence the diameter of such an access port is a critical405specification. A smaller diameter could lead to less406invasiveness but increase the difficulty of system inte-407gration dramatically. The diameter could only be

determined after carefully weighing the feasibility of various component designs. A sheath diameter of 25 mm seems to reach a balance point between the acceptable incision size suggested by surgeons and the challenges of system integration and realization. Many SPL robots adopt this size but of course a smaller size is desirable. The size should be reduced to 12 mm to 15 mm for the NOTES robots to facilitate their deployment through the thin, long and curved natural orifices. 408

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Most of the reviewed robotic systems possess a common configuration of a vision unit and two manipulation arms. The design of the vision unit heavily depends on the availability of miniature imaging sensors. A research lab usually does not have the resources, and the integrated camera chips often only provide a low-quality visualization of a surgical site.

Manipulation arms of the reviewed robotic systems are of various forms. Each arm usually possesses four to eight DoFs so that enough workspace and distal dexterity could be generated. Actuation schemes of the arm joints include cables (7,16–18,23–25), embedded servo motors (10,11,26–29), flexible shafts (12,14), linkages (15), and continuum mechanisms (19–22,30). The characteristics could be summarized as follows.

- For the arms using cable actuation, the design challenge mainly lies on the cable routing from a distal joint to a proximal motor through all the intermediate joints. Maintaining enough cable tension and minimizing the motion coupling among different joints could be difficult. Once properly designed, the arm can generate large output forces since the braided cables can undergo relatively large tensions. Limited by the minimal radius of a pulley, it might also be difficult to miniaturize such an arm with cable actuation.
- Using an embedded servo motor to drive a nearby joint could avoid the troublesome cable routing. These arms usually consist of several joint modules. Each module has one embedded motor for the actuation of one joint. The integration of a servo motor and related control electronics could be really challenging. With the modules built, connecting several modules to form an arm may be straightforward. However, the distal modules become loads of the proximal modules. Hence overall payload capabilities of such an arm might not be very high. The size of a servo motor also limits the miniaturization of such an arm.
- Utilization of the DCM brings a couple of advantages. Actuation at the proximal side of the system can be transferred to the distal side via the DCM. The DCM's backbones are thin super-elastic

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462 nitinol rods and they can inherently transfer push-463 ing and pulling forces. Design compactness of the arms is achieved by the dual roles of these back-464 465 bones as both the structural components and the 466 motion output members. The smallest diameters of the access port were hence achieved by a SPL 467 robot (21,22) and a NOTES robot (30) using the 468 469 DCMs. Furthermore, the DCM introduces the 470 feature of actuation modularity. The distal seg-471 ments can be designed differently with different lengths, different sizes and different backbone 472 473 arrangements with different mechanical properties. The actuation could always remain the 474 475 same. An arm using the DCM design can also be easily exchanged during a surgery and sterilized 476 477 after a procedure. Safe interactions with human anatomy are introduced by the inherent compli-478479 ance of the DCM. A redundant backbone arrange-480 ment also improves the design reliability. Major 481 difficulties introduced by the DCM include 482 modeling, control and motion compensation of the arm since the DCM undergoes large nonlinear 483 deformations while actuated. Overall the DCM has 484 485 been shown quite promising to be considered as a 486 design alternative to build manipulation arms for 487 SPL and NOTES robots.

488 Regarding the usability aspect of the reviewed robots, many systems are identified with motion awk-489 490 wardness and/or missing functions (e.g., cautery or ablation). Some of them also have difficulty in tool 491 492 exchanging and sterilization. Only a few SPL robots 493 demonstrated enough functionality for possible ani-494 mal or clinical studies, including the SAIT system 495 (7,8), the SPORT robot (16), the da Vinci SP system 496 (17), and the SURS robot (21,22). Commercial pro-497 totypes have emerged and they might enter the market 498 in the near future.

Unlike the SPL robots, all the NOTES robots are still research prototypes. None of the existing systems has demonstrated all of the desired performances, such as a smooth deployment, a large motion range, a high payload capability, enough surgical functions (e.g., clipping, cautery or ablation), etc. Apparently the curved natural orifices with limited diameters introduce paramount challenges to the instrumentation of NOTES robots. None of the existing design approaches have proved themselves effective enough to fully enable robotic NOTES.

510 Constructing a robot for SPL or NOTES is never 511 an easy task. Promising results have been presented 512 for robotic SPL procedures. But for NOTES robots, 513 the advances are clear but there are still some gaps to 514 close. The surgical robots for SPL and NOTES using 515 the DCMs achieved both design compactness and functional versatility. The results suggest that the use516of continuum mechanisms is worth exploring through517future developments of surgical robots. With the518synergy between academia and industry, it would519not be long to realize robotic NOTES or SPL pro-520cedures with the desired delicacy and reduced521invasiveness.522

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Declaration of interest

The authors report no conflicts of interest. The AQ4 authors alone are responsible for the content and writing of this paper.

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